



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2012-105
Job Sheet 170760



Part No: D2012-105

Job Qty: 2 ea

Part Name: Arm (31.06)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Created By: Mario Poulin

Due Date: 2/9/18

Description:

Type: SOLD

Note: DWG REV E IPP Rev: I 02.04.03 Added Inspect level 3 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/8/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	2 pcs		2/8/18	0.00	0.57	Brake NC 2		FF
110	Small Fab	2 pcs		2/8/18	0.00	0.37	Small Fab-1		FF
120	QC	2 pcs		2/8/18	0.00	0.00	QC5		17.18-25
130	Powdercoat	2 pcs		2/9/18	0.00	0.07	Powdercoat4		22 D18-2-7
140	QC	2 pcs		2/9/18	0.00	0.00	QC3		11
150	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging3-1		9-20
160	QC21-SA	2 Ea		2/9/18	0.00	0.00	QC21		21

Part Op 100 - Punch to length as per Dwg D2012-105 & template D2012-105T1 and DT8116 Use DT10255 TO CHECK PART
Descriptions: 110 - 1-Deburr

120 - Use DT10255 TO CHECK PART

130 - START TIME: 8:30 OVEN TEMPERATURE: 320° FINISH TIME: 9:00

17.138700

FEB 08 2018

FEB 09 2018

51377

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	5.2508 ft (2.6254 ea)	90-Start up Operation	

5034343

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	31.190Inches ± 0.030	31.220 31.160		
2	Arm	31.060Inches ± 0.030	31.090 31.030		
3	Arm	0.257Inches + 0.006 - 0.001	0.263 0.256		

Plex 1/19/18 10:21 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation

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Root Cause	
Environment ☐	No Re-verification ☐
Design ☐	Operator ☐
Doc/Data ☐	Offset/Setup ☐
Equip/Tooling ☐	Supplier ☐
Handling/Pre ☐	Training ☐
Material ☐	Use for Testing ☐
Internal Transport ☐	Poor Information ☐
Tribal Knowledge ☐	Rushing ☐
LOA ☐	Product Improvement ☐
Substation ☐	Process Improvement ☐
Past Expiry Date ☐	Manufacturing Process ☐
Misidentified ☐	Past Due ☐

OTHER :

Change No:
Operation:
Revision:
Original Serial #: S037562
PART NO: D2012-105
Start up Operation 01/31/18
Job No: 170760

Arm (31.06)



S037562

DART AEROSPACE

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Engineering	☐
Quality	☐
Other	☐

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence